

Finding Petroleum

24th Jan 2012

Technologies Addressing The Challenges Today and Tomorrow

Tony J. A. Laing - Regional Manager

tonylaing@framoeng.co.uk



**FRAMO
ENGINEERING**
A Schlumberger Company

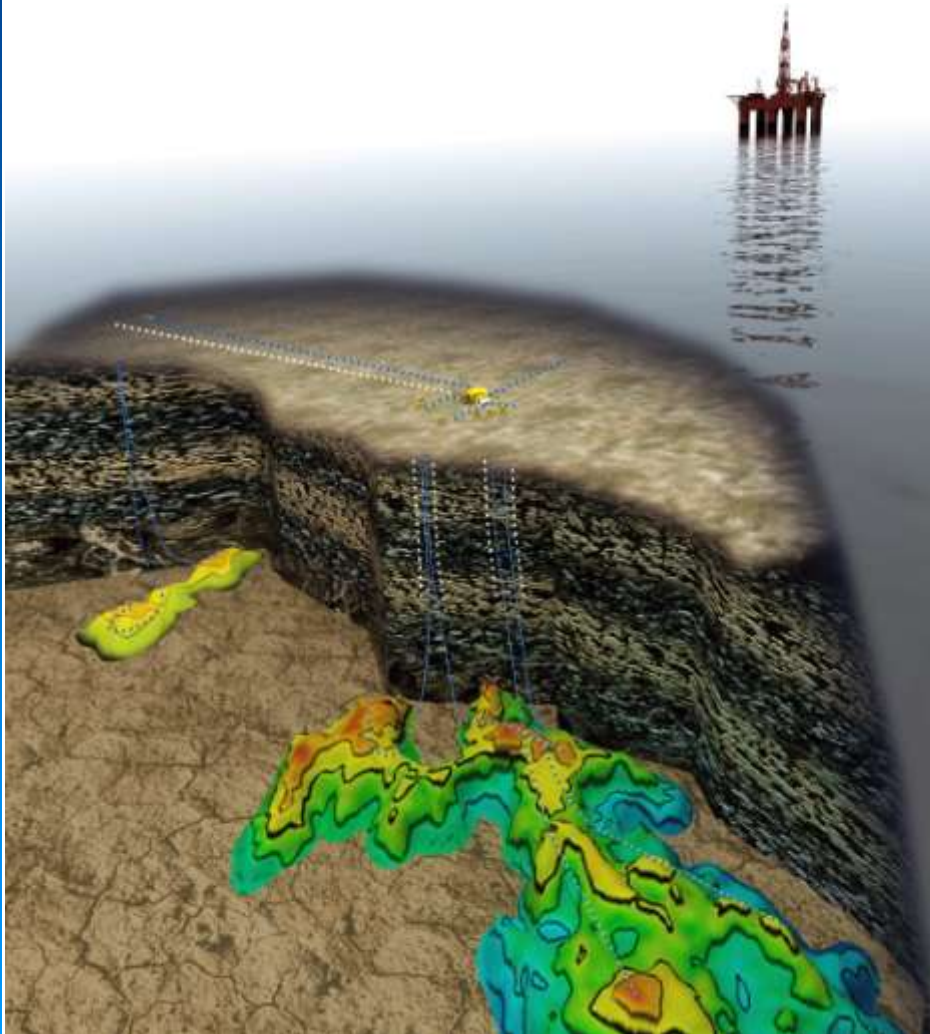


Content

- Introduction
- Market drivers
- Technology Systems that are available
- Life of Field solutions
- Conclusions



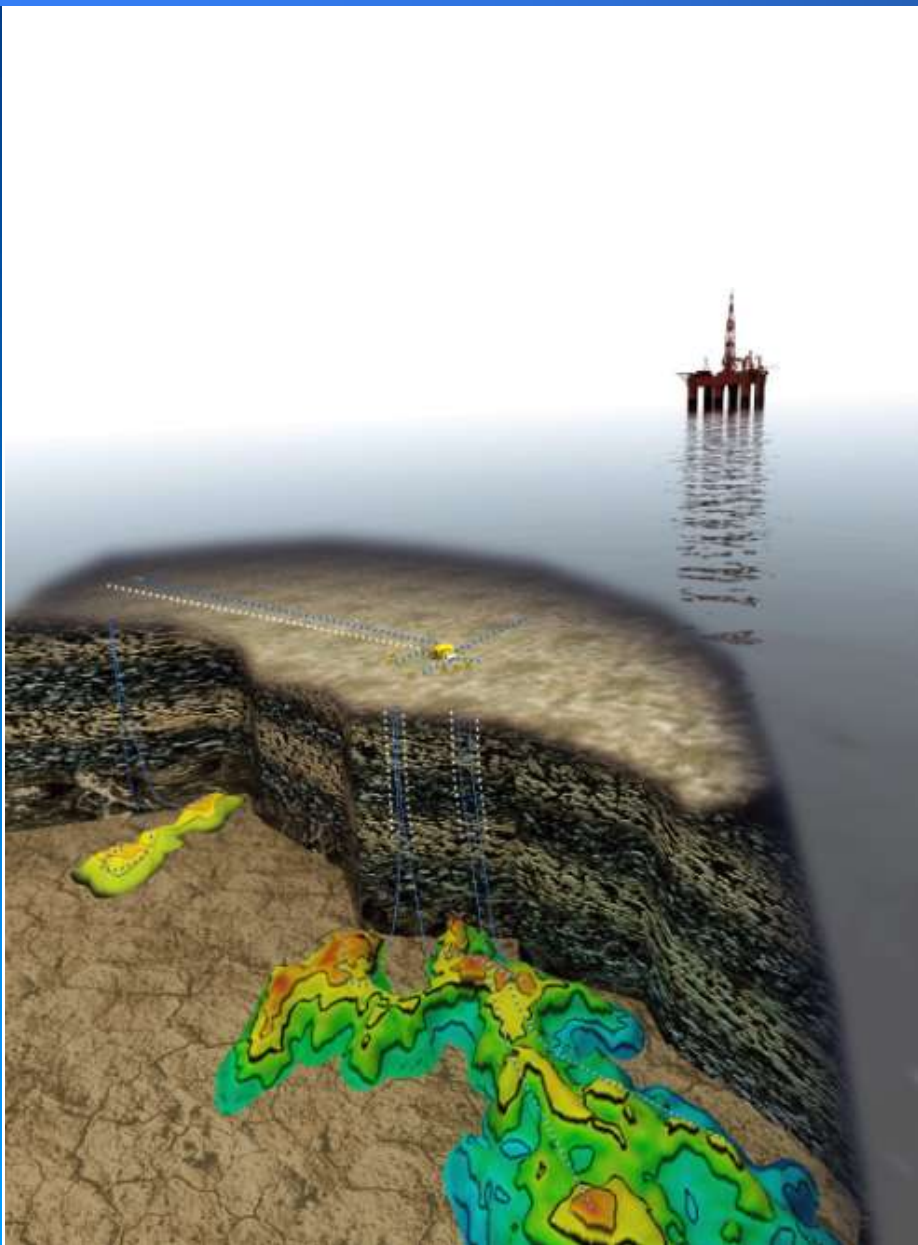
Rising to the process challenge – “the ability to manage and enhance recovery”



- Aquifer Support
- Flow Regime
- Hydrate Formation
- Wax Formation
- Scale formation
- Asphaltine formation
- Pressure (15,000 psi)
- Temperature (200 deg C)



Subsea Enhanced Recovery - 'Framo Systems' "the ability to manage and enhance recovery"



Water Injection

Multiphase Boosting

**Multi-Compressor (Wet Gas) -
(handling 'true' wet gas)**

Separation

Multiphase / Wet Gas Metering

**MultiManifold – compact cluster
(50% lighter in weight & size)**



Content

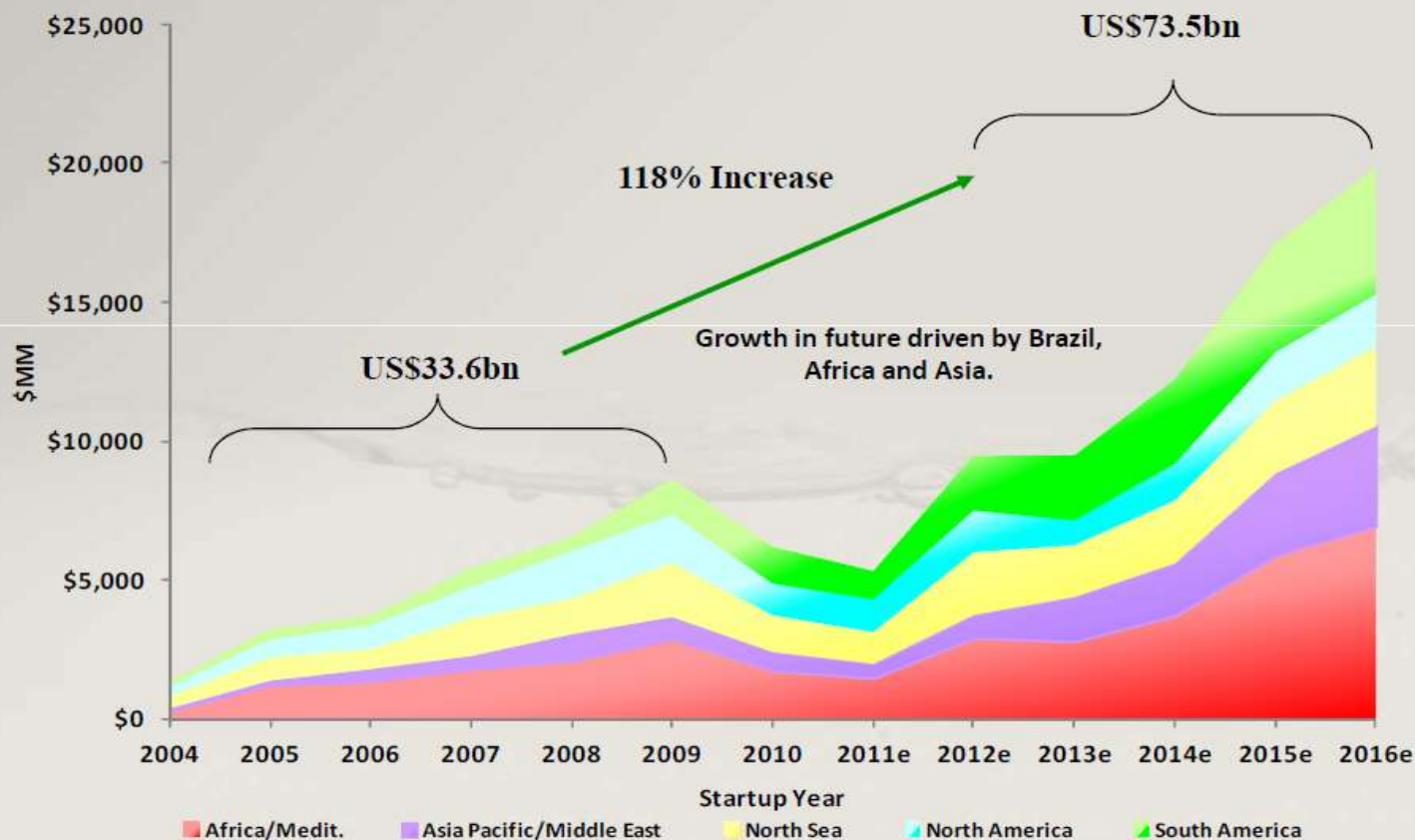
Quest Subsea Database



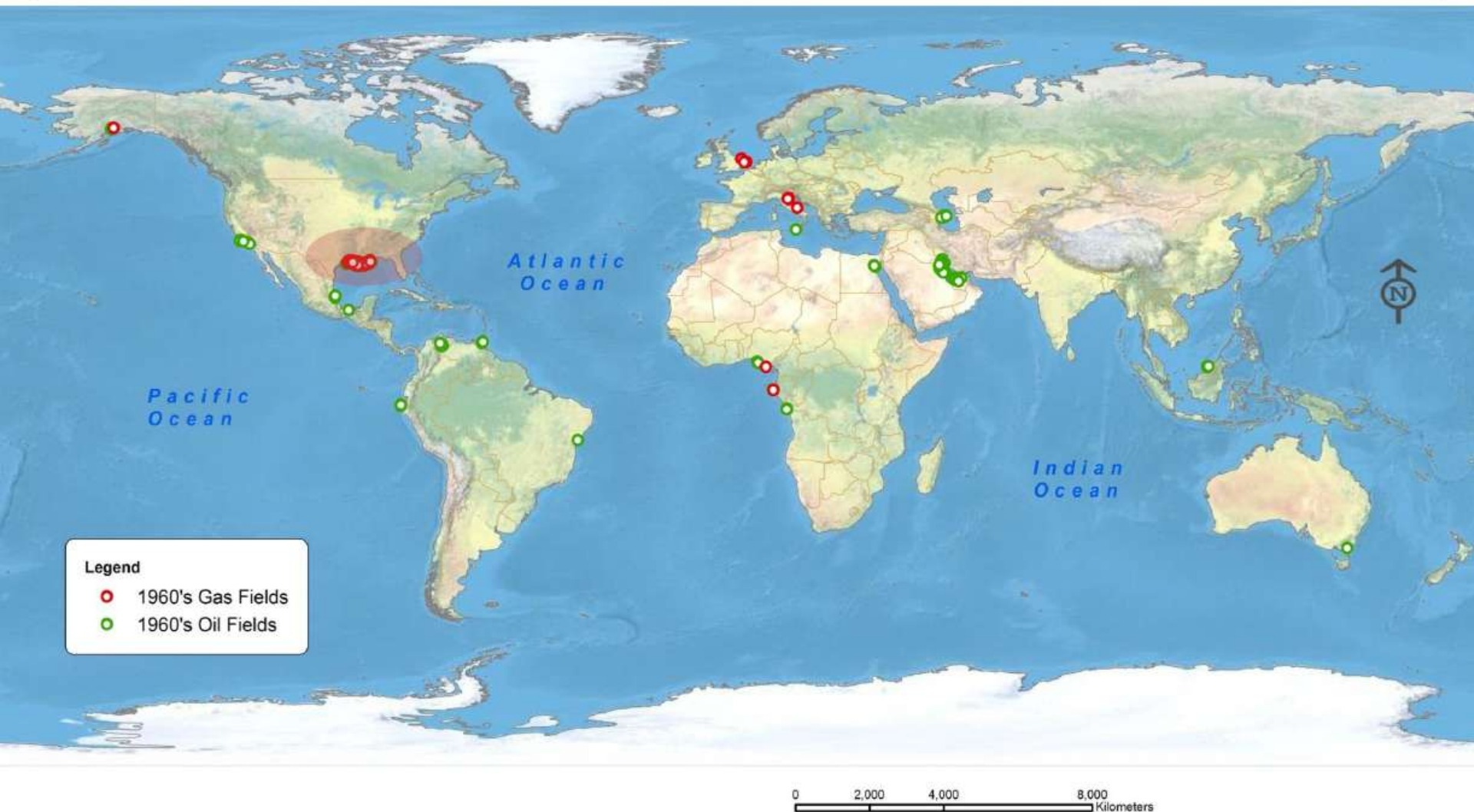
Quest Offshore

Global Subsea Capex

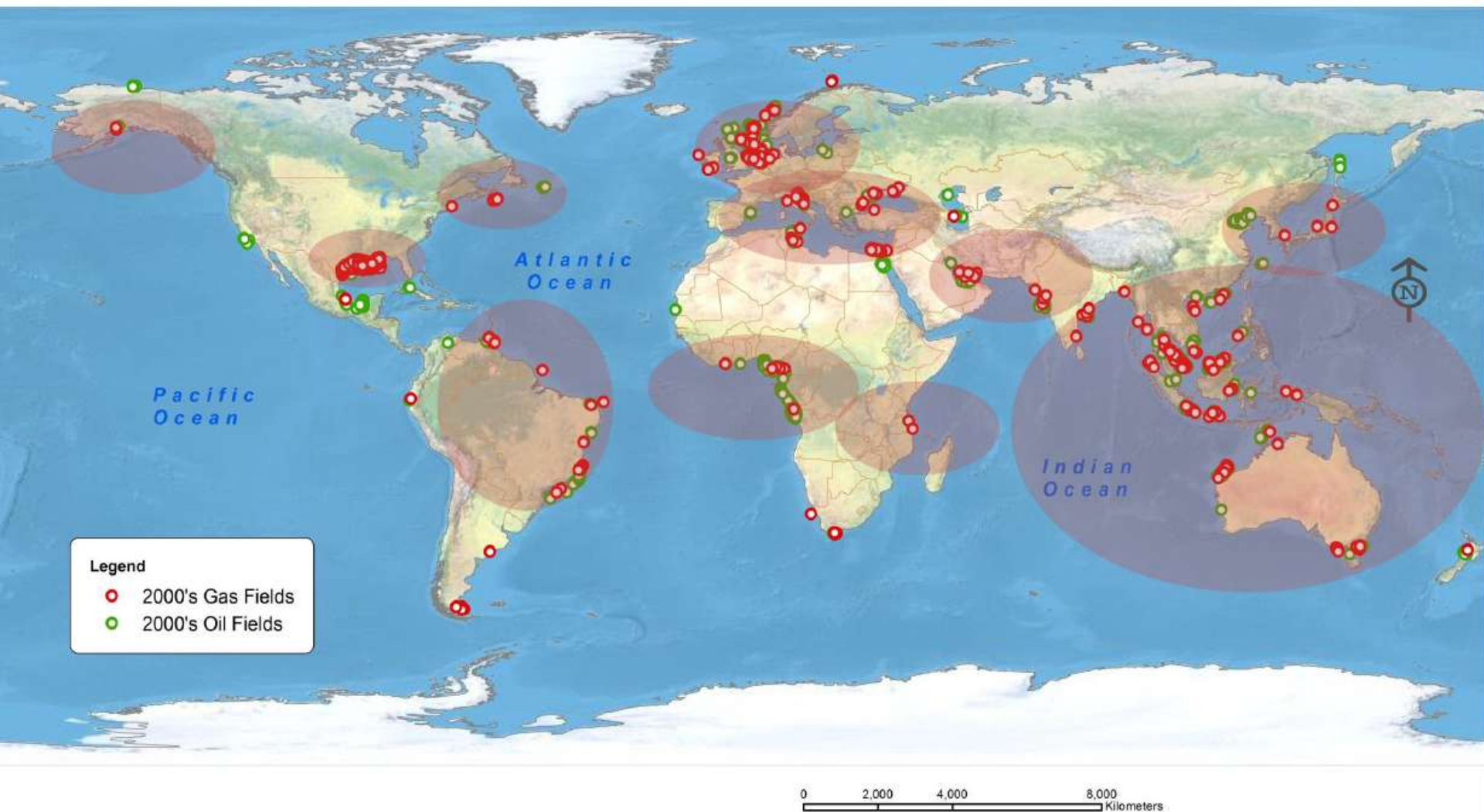
Forecast spending 2011-2016e \$73.5bn



Where Do We Find More? | Further, Deeper & Harsher 1960's



Where Do We Find More? | Further, Deeper & Harsher Fields 2000's





Company Overview – founded in 1983, owned today by Schlumberger (June 2011)



Main Office

- Located in Bergen
- Project Management, Engineering, & Procurement
- all engineering and technology in-house



Horsøy

- Located just outside Bergen
- New Assembly and Test facility
- 20.000 m²
- Wet test dock

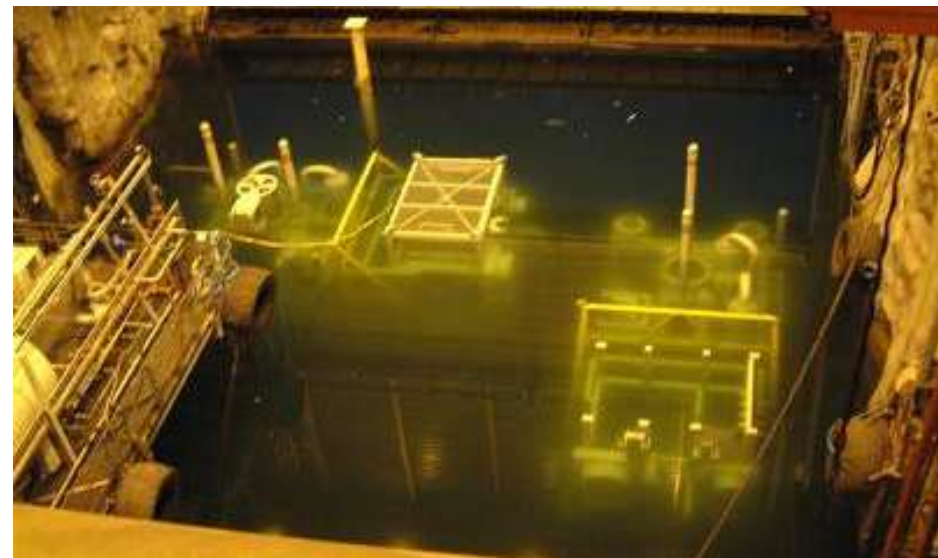


International Locations

- Regional offices in Americas, UK & Asia
- Bases in West Africa Brazil & Australia
- Plus Schlumberger network (over 80 countries)



Advanced test facilities





Horsø, 2011 – the future 'today'

Increase Capacity

Enhance Lead Time

Maintain and Improve Quality

Increase Scope and Functionality Offering

Secure our Position as a World Leading System Supplier

- **2 subsea test docks**
- **Live hydrocarbon test loop**





Total System Solution – Flexibility to Field Developments

Pumps Systems

Process Manifolds

Umbilical Systems

Subsea Power & Controls

Swivels and Marine Systems

Multiphase / Wet Gas meters

Intervention tooling

Conditioning Monitoring





Total System Solutions – Subsea to Floater



**Pumps
& Subsea
Process Systems**



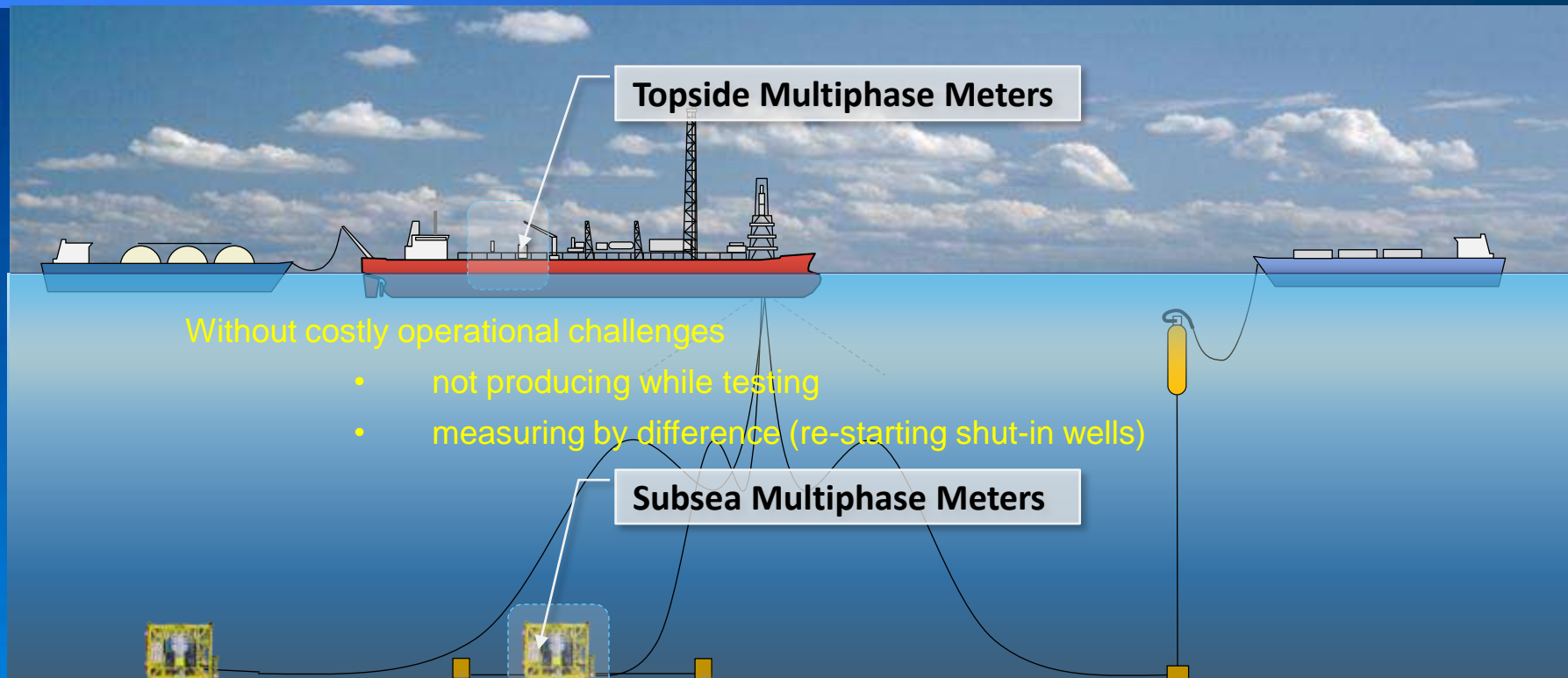
**Multiphase Meters &
Measurement
Systems**



**Swivels
& Marine Systems**



Multiphase Metering & Measurement Systems



Multiphase Metering Systems

Subsea Multiphase Meters



Multiphase Metering Systems

Topside Multiphase Meters





PhaseWatcher Vx – ‘Experience ‘counts’

Meter for all process regimes

- The only single meter that can measure 0 to 100% gas.
- Measurement is not effected by emulsions or slugging

Experience

- Over 10 years in Operation (Vx established 1999)
- 1600 meter delivered in Dec 2011

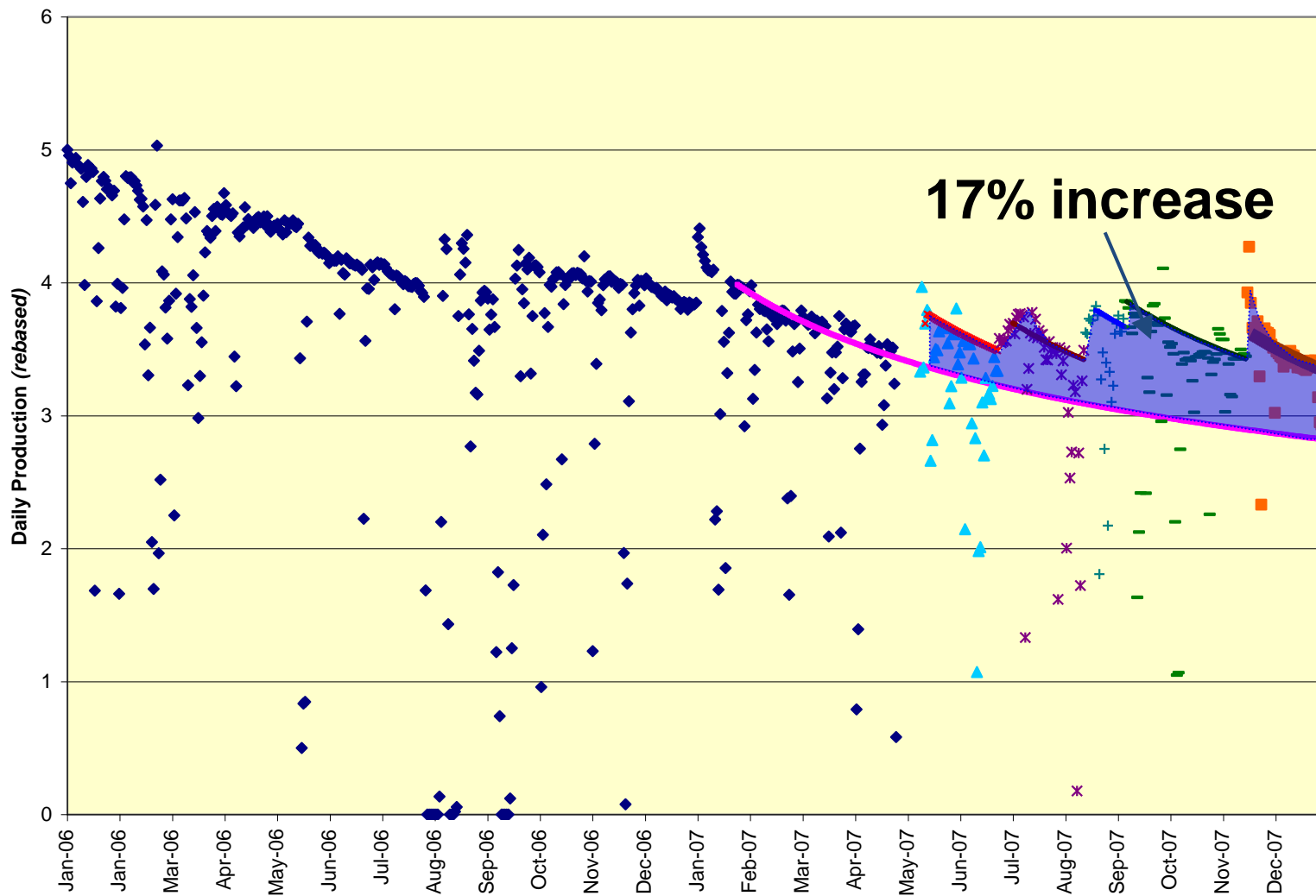
Subsea package ‘HP and HT qualified’

- 205 degrees C (400 F)
- 15K psi (qualified to industry standards – API6A and DNV 203)



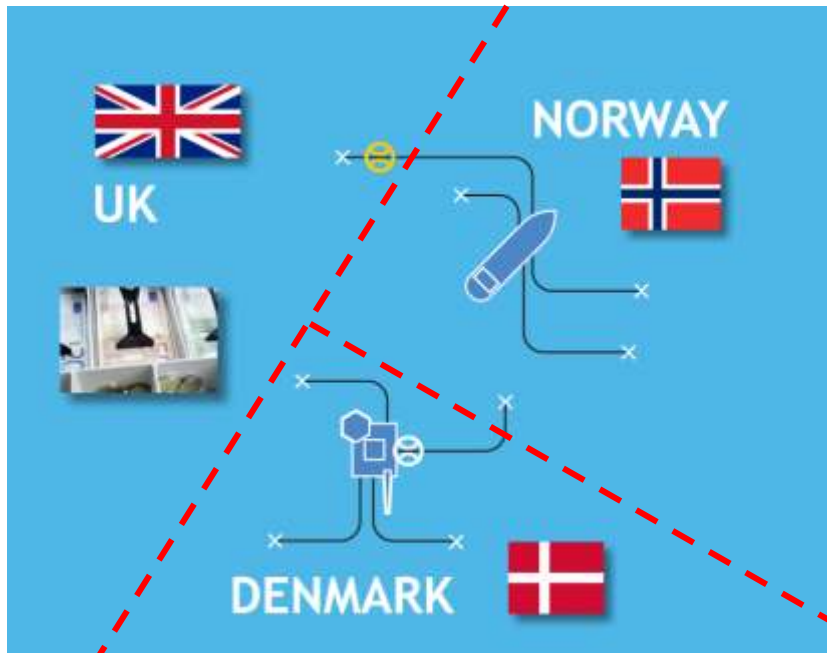
Vx Production Optimisation at Marathon West Brae

SPE 124271 Paper; Offshore Europe 2009 – Mike Tharagonnet





Cross border measurement and management



PhaseWatcher Vx, the
Multiphase and Wet Gas
Fiscal “Cash Register”
for the North Sea



- **Accuracy**, the main evaluation criteria
- **Marathon Boa Field** – First World wide Multiphase “Cross Boarder” Fiscal Allocation application between UK and Norway, in operation since 2008
- **Dong Trym Field** - First World Wide Wet Gas “Cross Boarder” Fiscal Allocation application between Denmark and Norway, in operation since 2011



Knowing Your Reservoir - Subsea Sampling System and Services

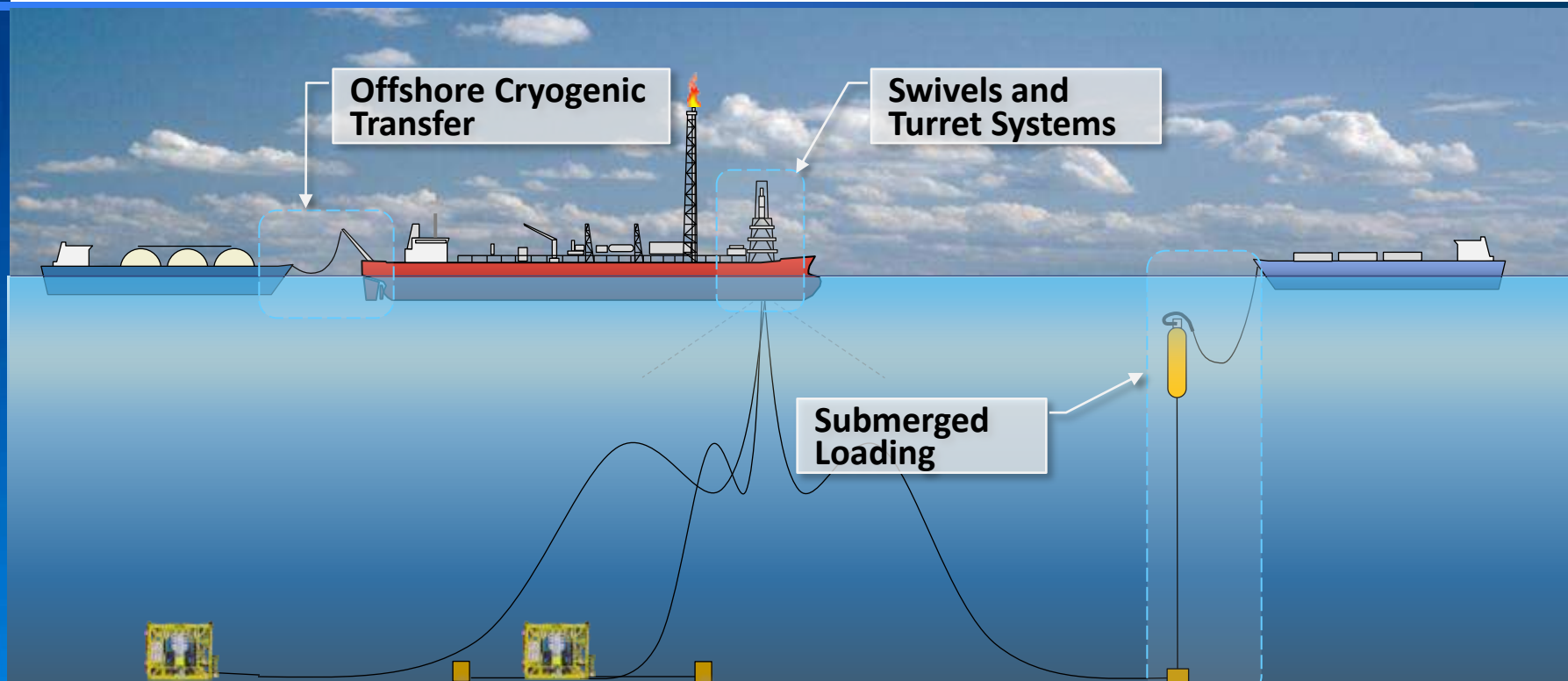
Look
deeper
into your
reservoir



- Representative sample of oil, water and gas
- True PVT quality sampling system
- Compact design for easy integration into the subsea hardware
- Integrated into the Phase Watcher Vx Multiphase Meter
- Field proven components and technology
- In-country Fluids Sampling and Analysis Services throughout the life of the field



Swivels & Marine Systems



© Swivels & Marine Systems
Framo Offshore Cryogenic Transfer



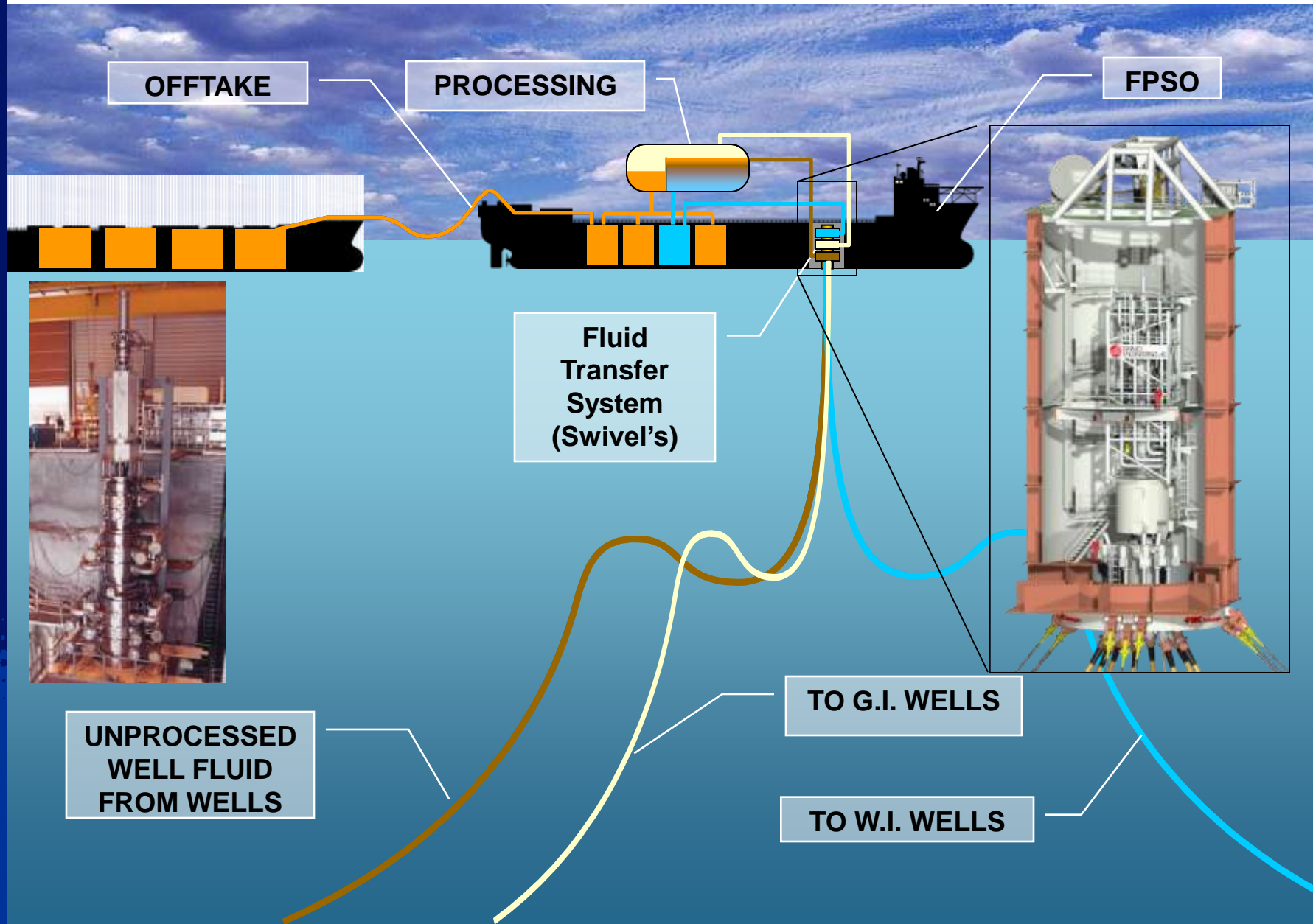
© Swivels & Marine Systems
Framo Swivels and Turret Systems



© Swivels & Marine Systems
Framo Submerged Loading



Fluid Transfer - Subsea Wells and FPSO – Swivels - The Heart of the FPSO





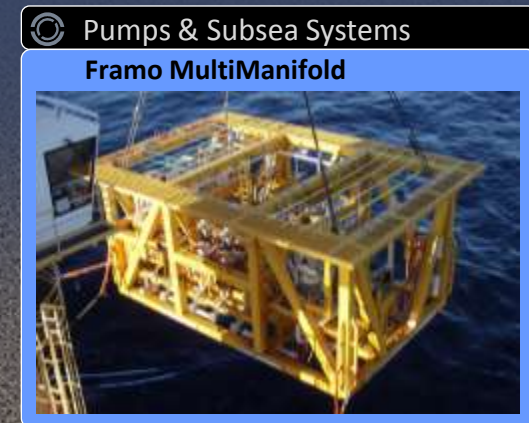
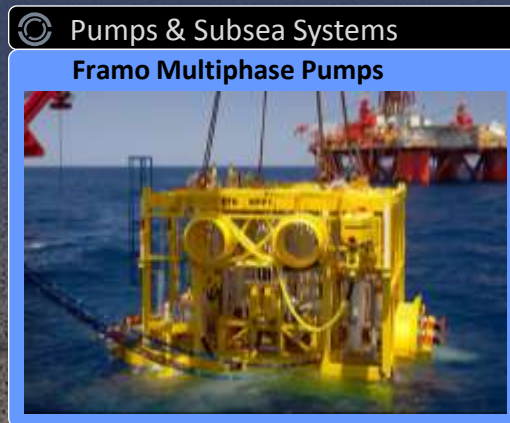
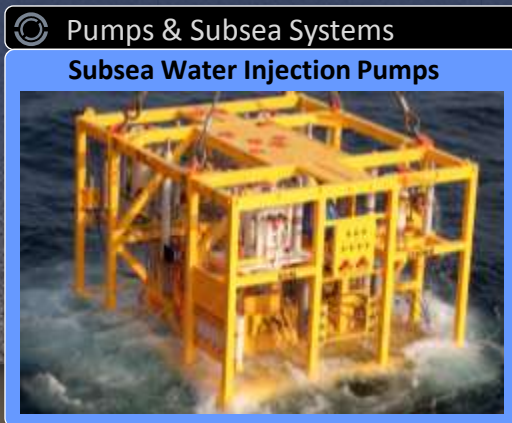
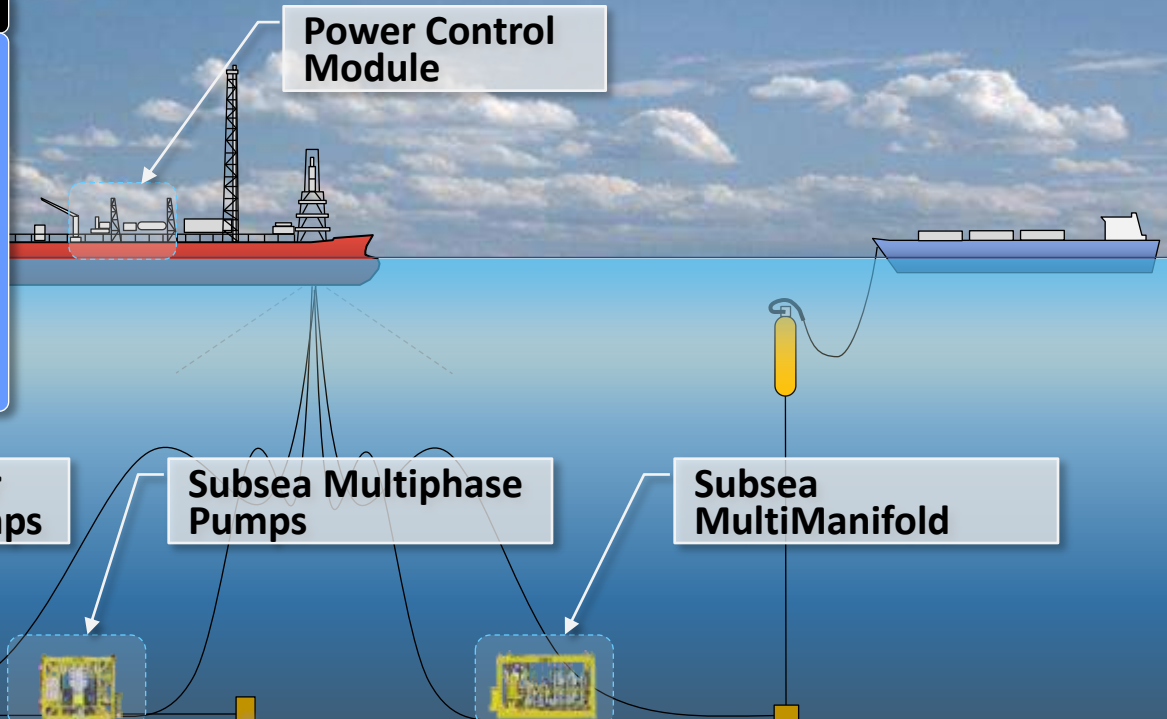
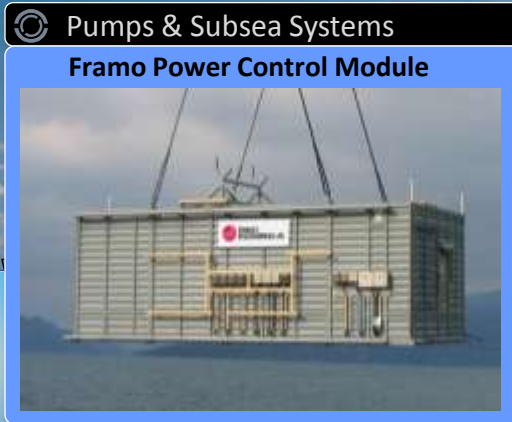
Swivels & Marine Systems - 'Experience counts'



Reference Projects (by offshore Field name) - 2011



Pumps & Subsea Systems





Benefits of Subsea Boosting

Increased Production and Recovery

- Accelerated and prolonged plateau production
- Increased Recovery

Production Enabling

- Well kick-off
- Extended reach of remote fields and wells

Flexibility wrt Subsea Integration

- Applicable for Green-fields as well as retrofit to Brown-fields
- De-bottlenecking in mature fields
- Deepwater applications

Commercially attractive solutions

- Relative short payback time
- Maintenance by ROV and light intervention vessel



IOR effect of Subsea Boosting

The well will flow at lower pressure

- Weak wells can be produced together with strong wells
- Weak wells can be produced for a longer period before dying
- Weak/dead wells can be started with the pumps
- More efficiently reservoir drainage when wells can flow at higher rate
- More controlled drainage

The liquid production rate will be higher

- Fields can be produced longer before critical low flow is present (slugging and cool-down problems)
- Economical cut-off will be at a higher water-cut



Statoil on IOR for Subsea Fields

- The ambition of the subsea improved oil recovery (SIOR) project in Statoil is to achieve an average recovery factor of **55 %** from subsea-completed fields
- New technology will be applied to raise the average recovery factor for mature fields while contributing to smart solutions for new projects.
- The project cover areas such as:
 - Reservoir management
 - Cost-effective drainage points
 - Light well intervention
 - Increased subsea handling of liquids – Subsea Processing
 - Reduced subsea wellhead pressure – Subsea Boosting
 - Integrated operations



Chevron on Subsea Boosting for Lower Tertiary



Strategic Overview & Evaluation

GoM Lower Tertiary

NGC DW Strategies

November 10, 2009

Mark Alden - NGC DW Theme Mgr.

“Everyone involved with the trend agrees that increasing the Lower Tertiary Recovery Factors (RF) is the key to maximizing return.

Chevron studies have revealed the following:

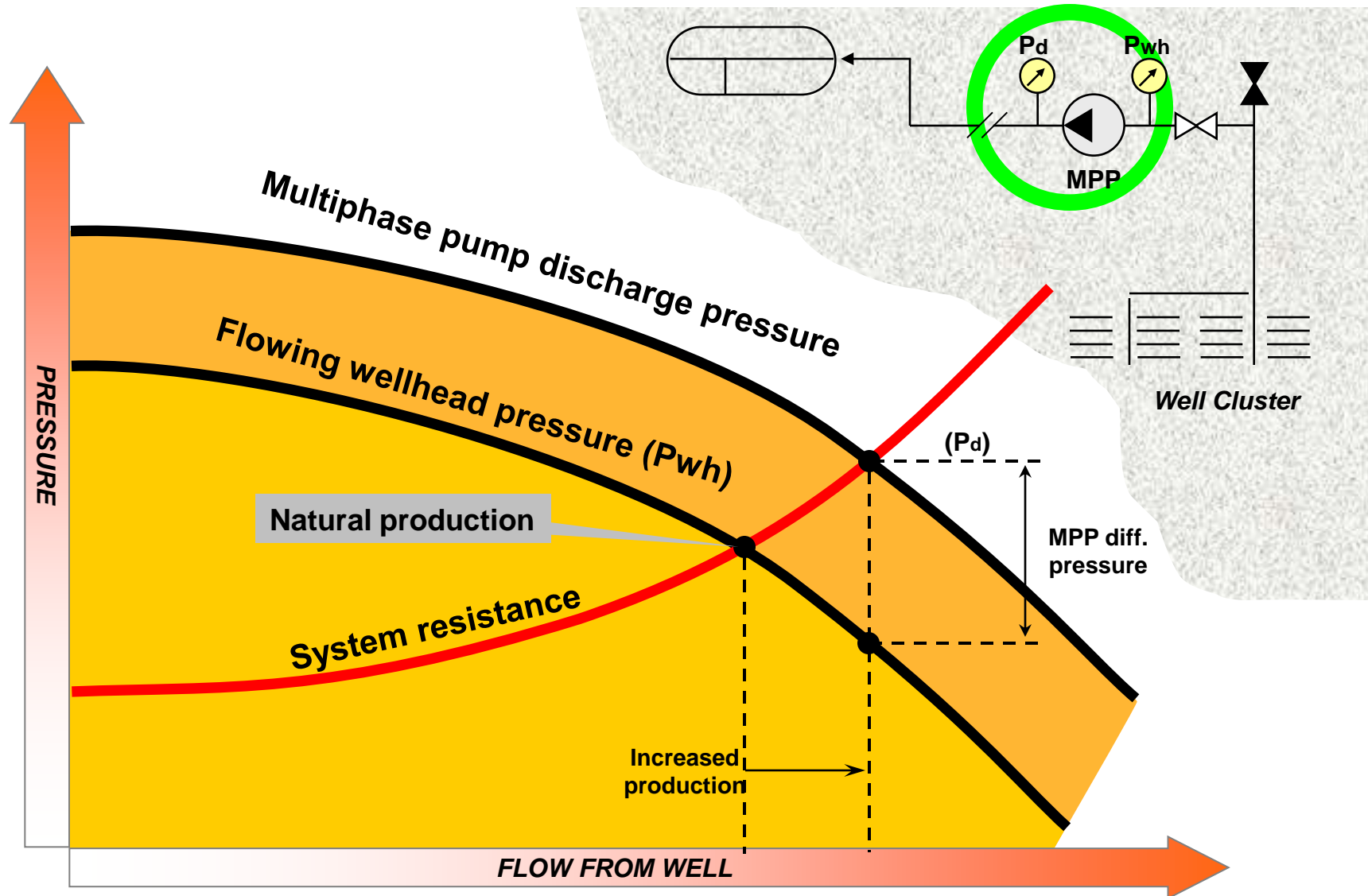
With Natural Flow: RF = 1
Production enhancement with seafloor pumps: RF = 1.4 for single phase and 1.6 for multi phase.”



Framo Engineering – 'Experience counts'



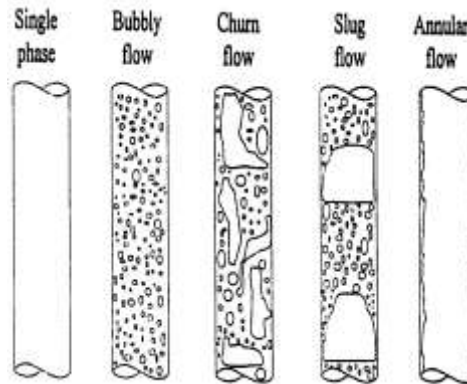
Flowing wellhead pressure vs system resistance





Right Technology – to suit the process regime

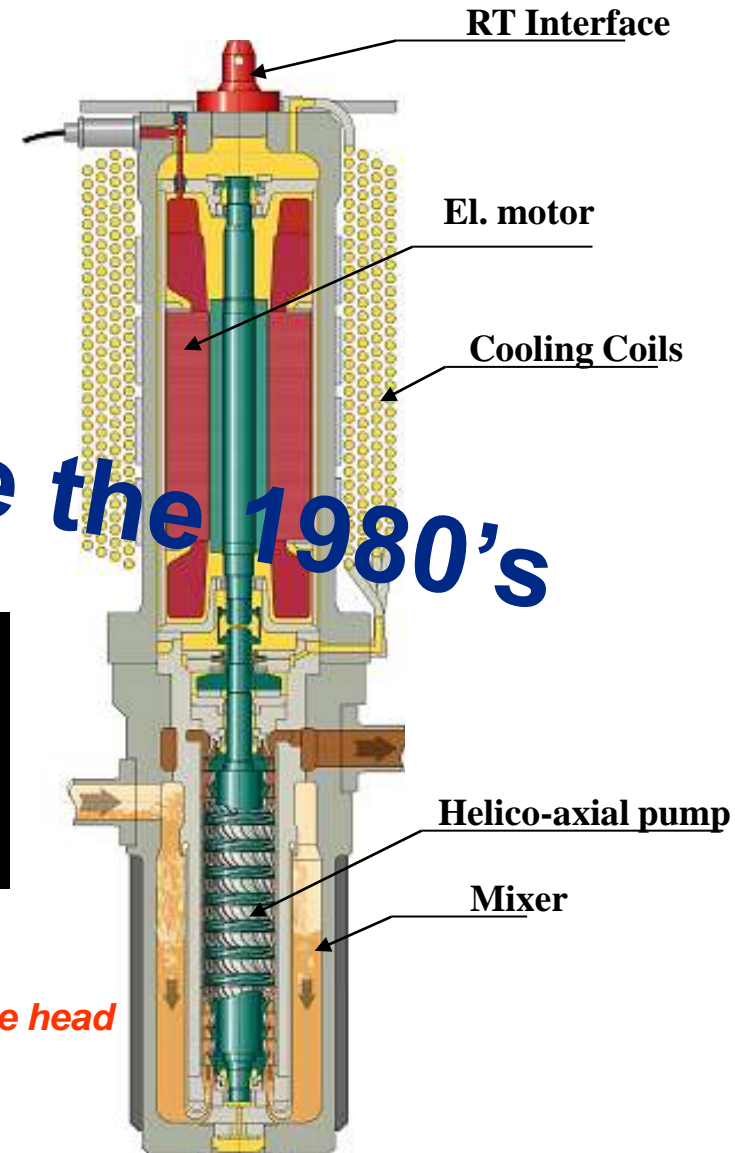
*Designed for handling
gas, different flow
regimes, viscous fluids,
sand and other solids.*



Dynamic pump principle

Converts kinetic energy to multiphase head

$$\Delta P = C \cdot \rho_H \cdot \text{Speed}^2$$

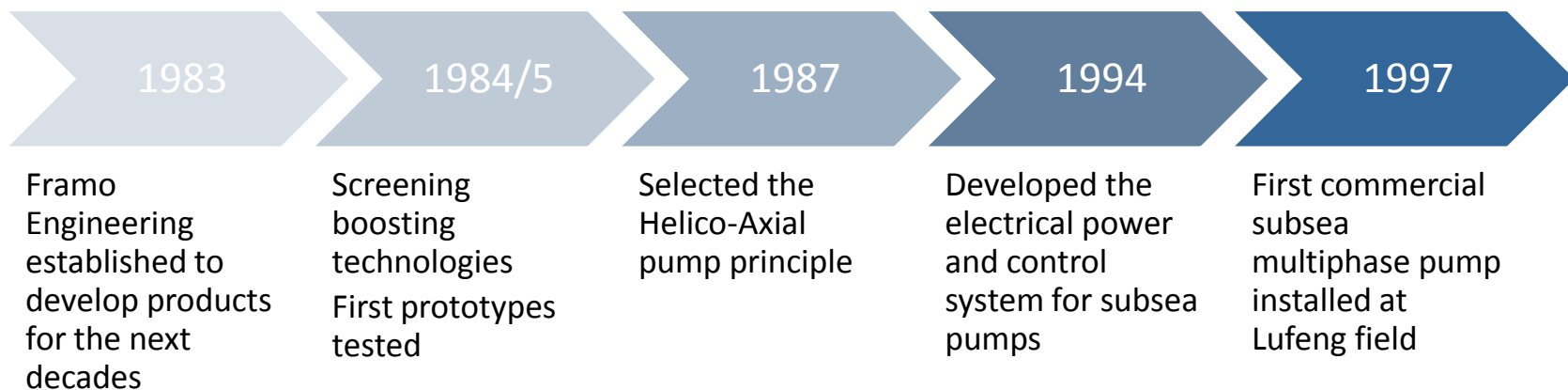




Commitment to a vision

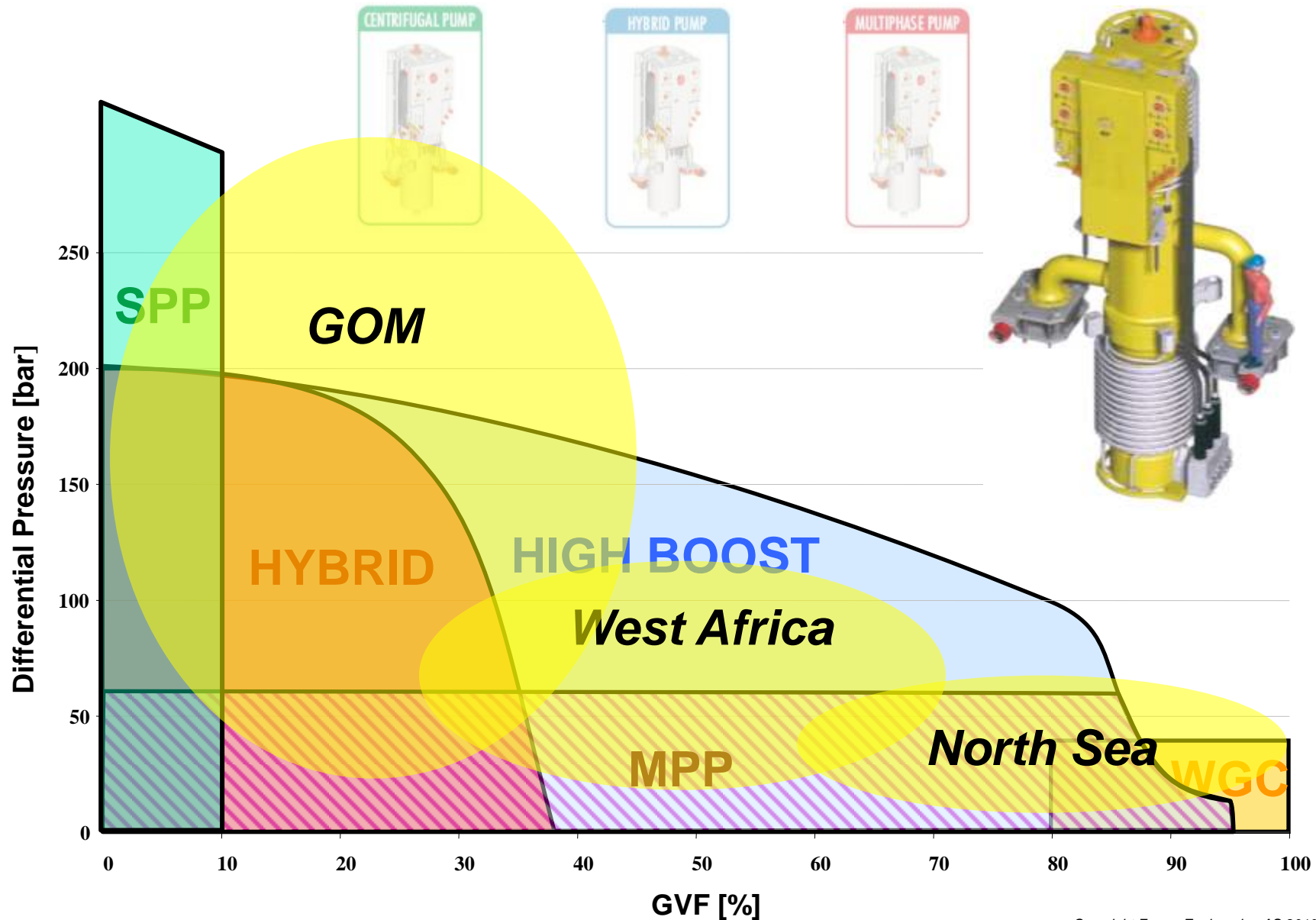
Pioneer within Subsea Boosting!

Track record second to none with more than 1 million operating hours .



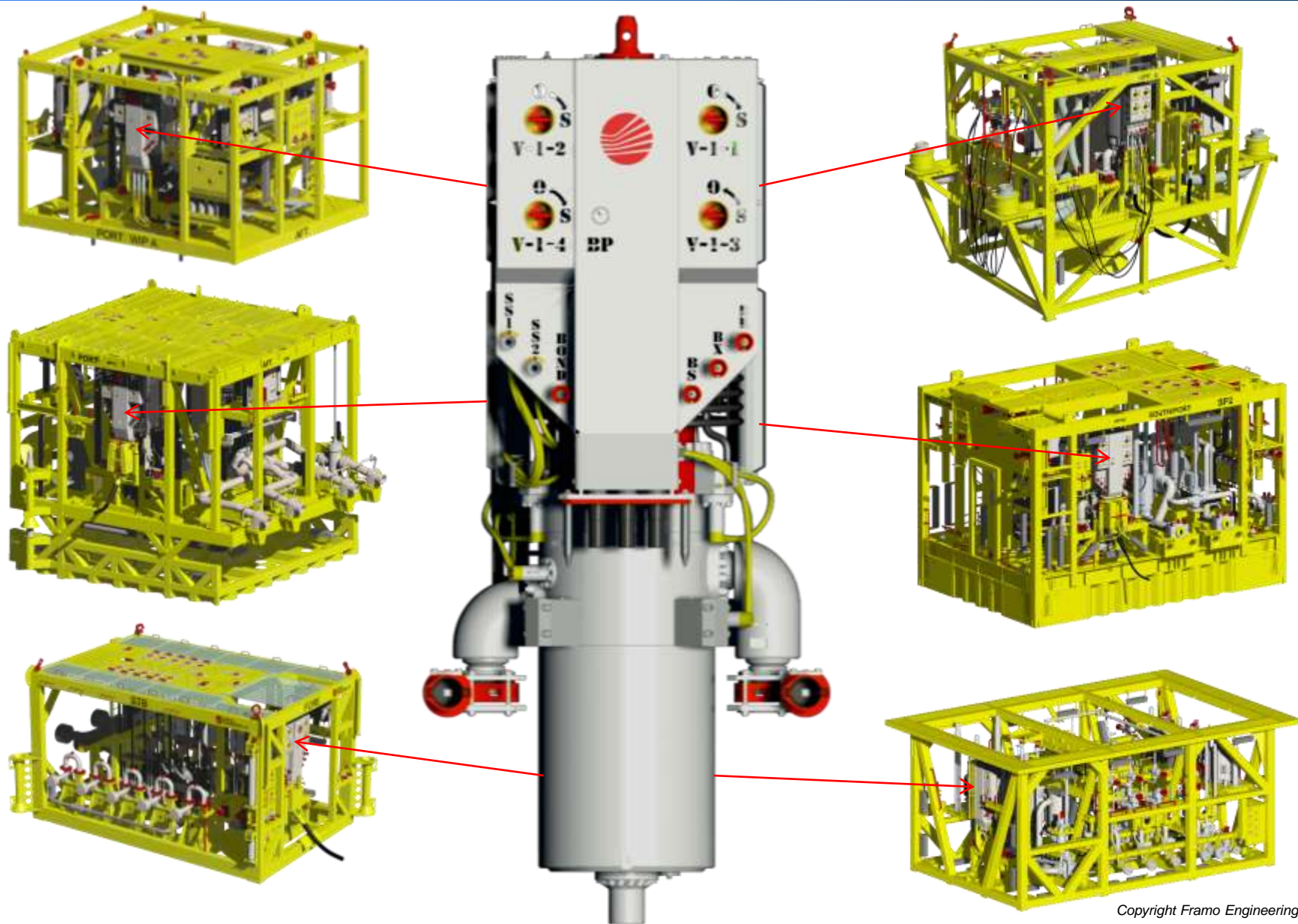


Subsea boosting by Framo – Total flexibility





Modular approach - Seabed Pump Systems





Framo Subsea Pump Systems - Responsibility

Topside Power & Control Module



Running Tool



Power & Control Umbilical



Subsea Power Connections



Subsea Controls



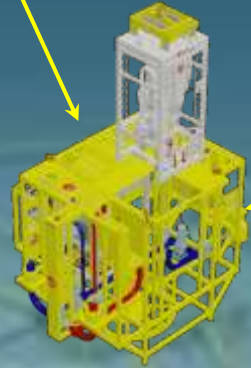
Subsea Distributio



Subsea Transformer



Subsea Pump Station

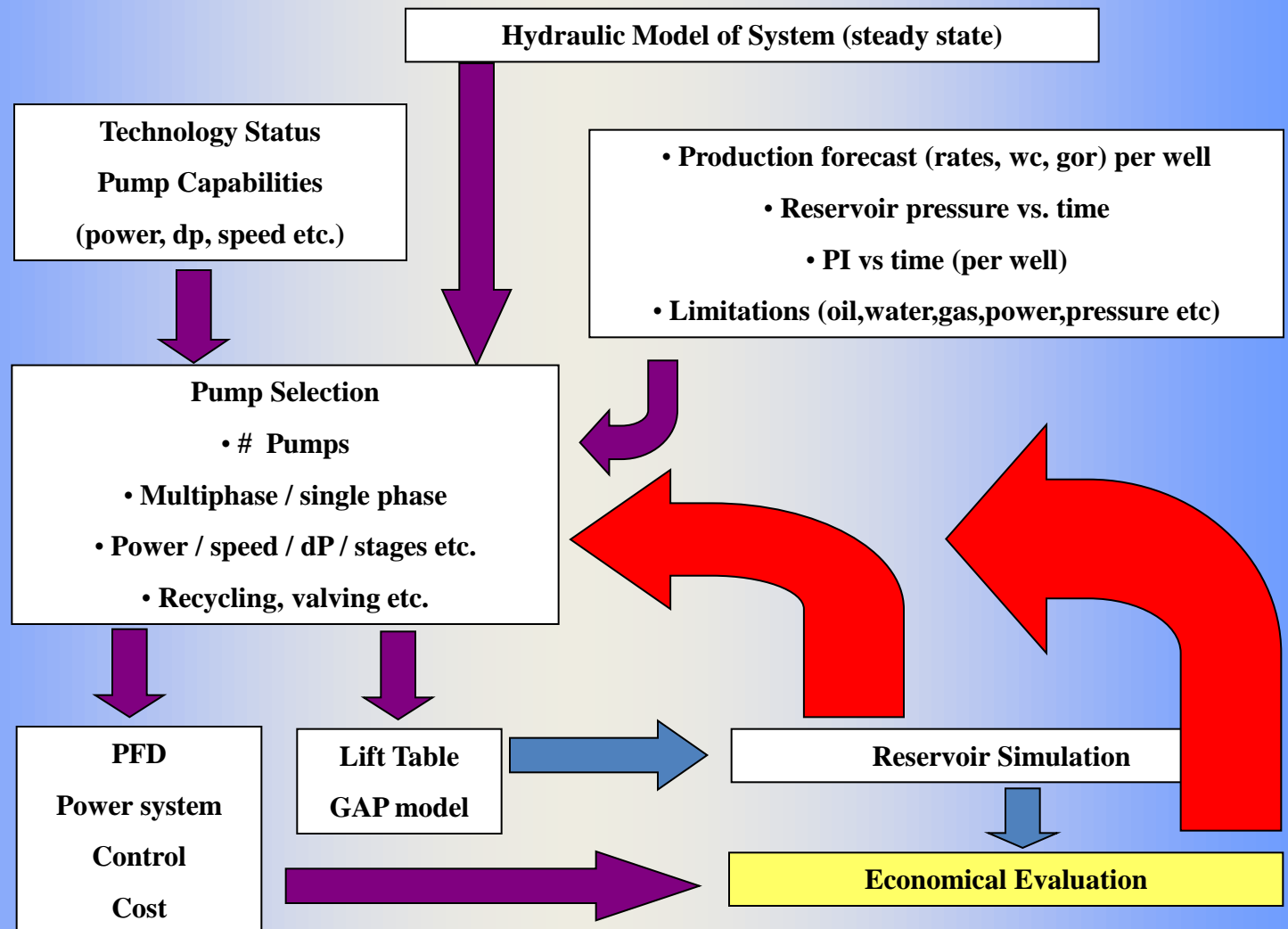




Pump Selection Process

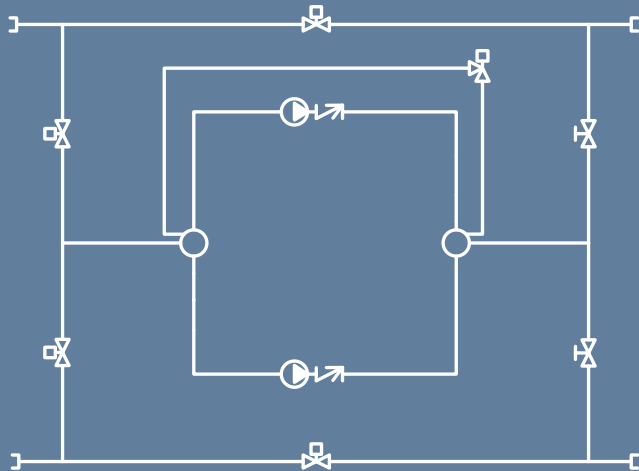
FRAMO

OPERATOR

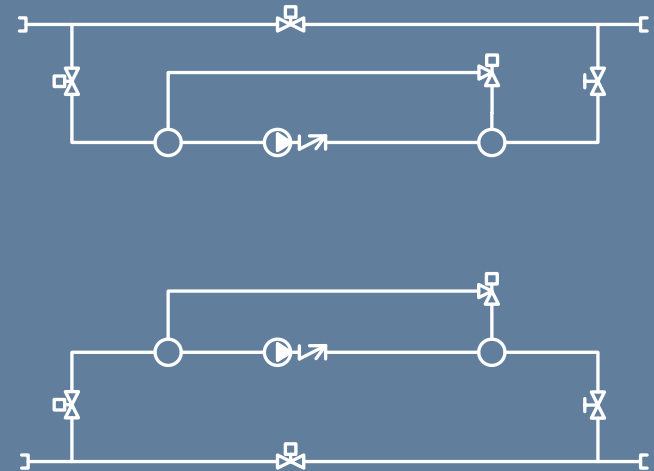




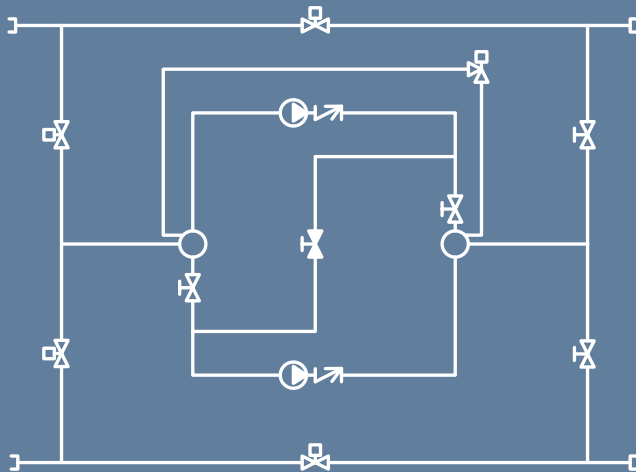
Configurations for the Field Development



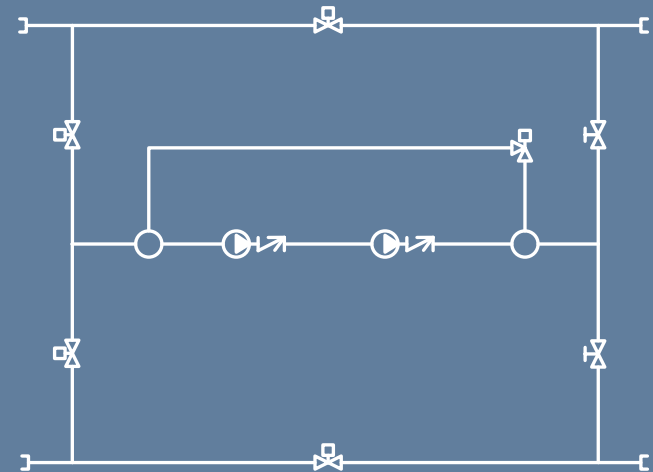
Parallel Boosting



Separate Line Boosting



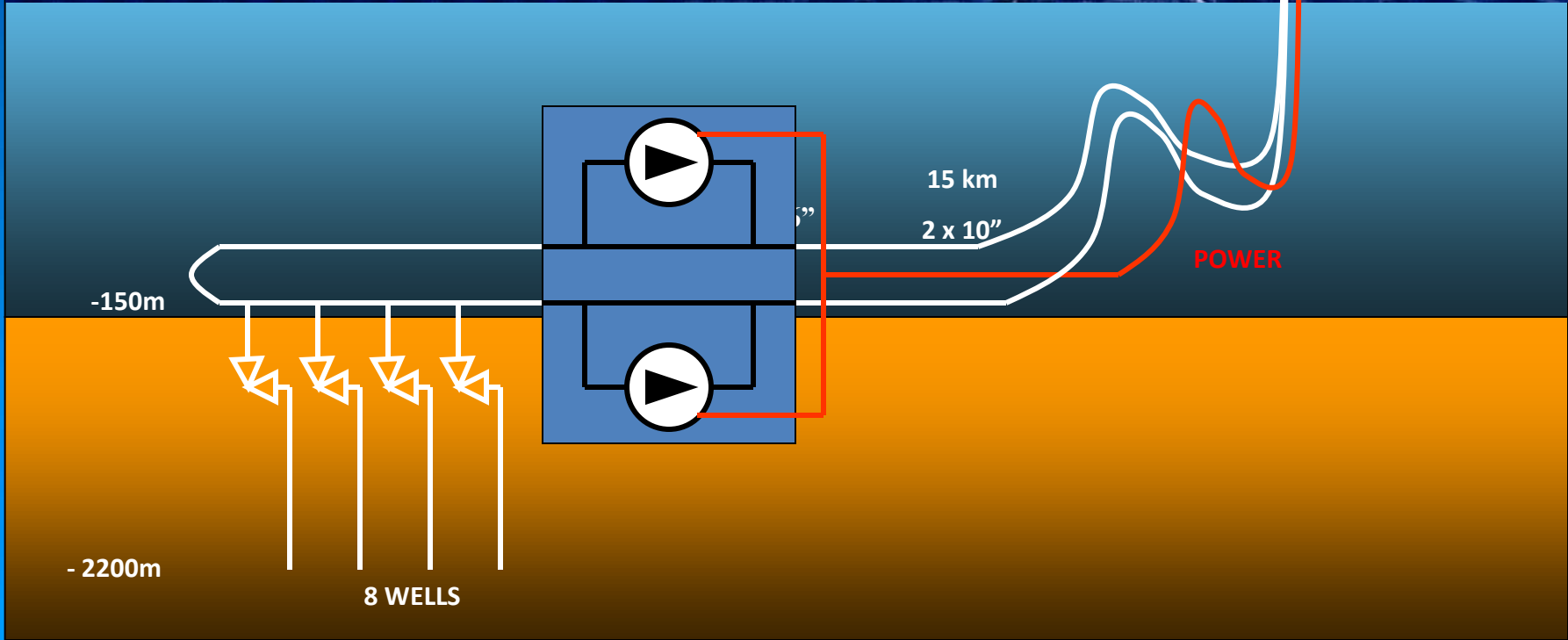
Parallel & Serial Boosting



Serial Boosting

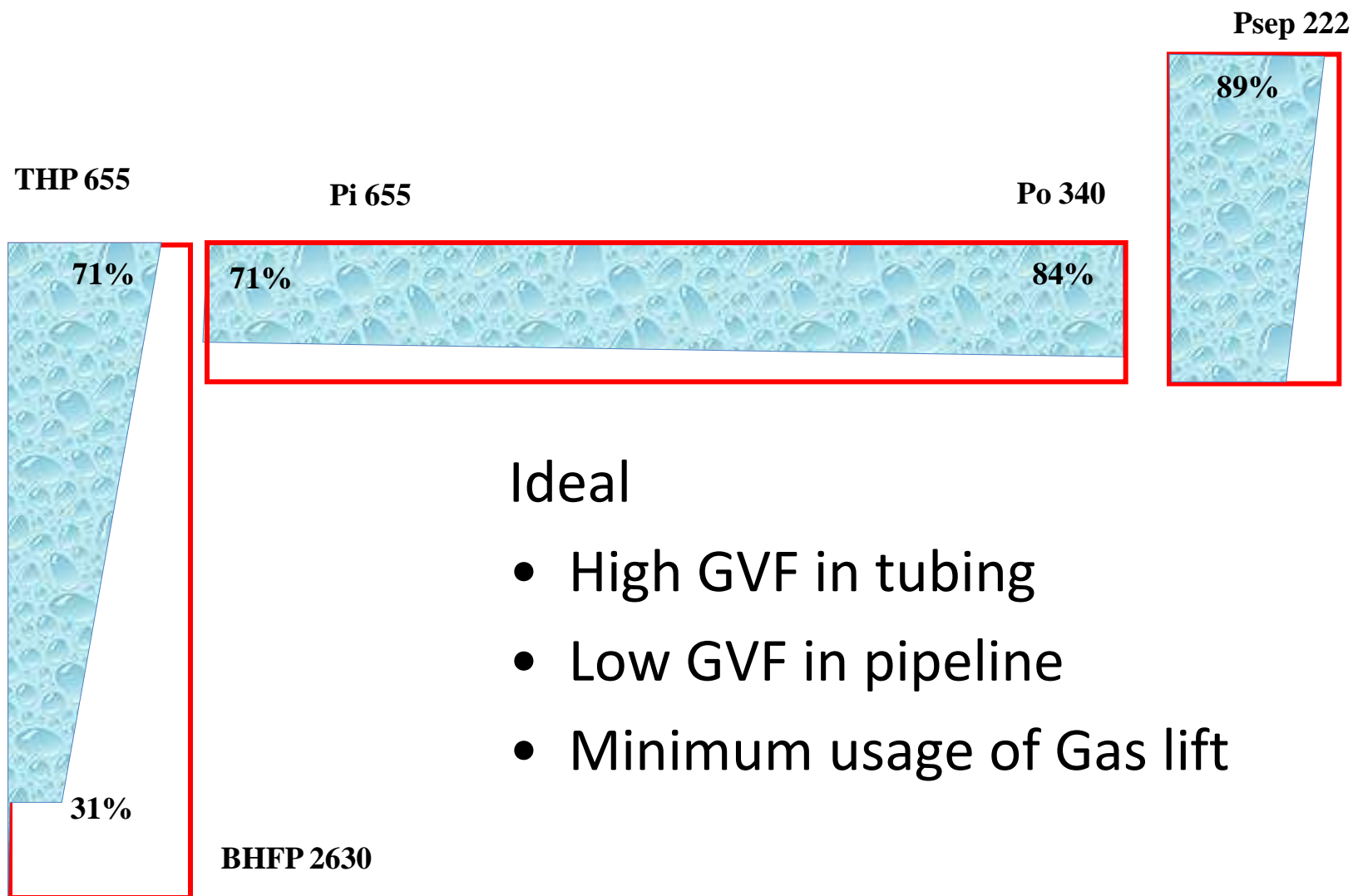


North Sea – Case Study Gas Lifting and Boosting



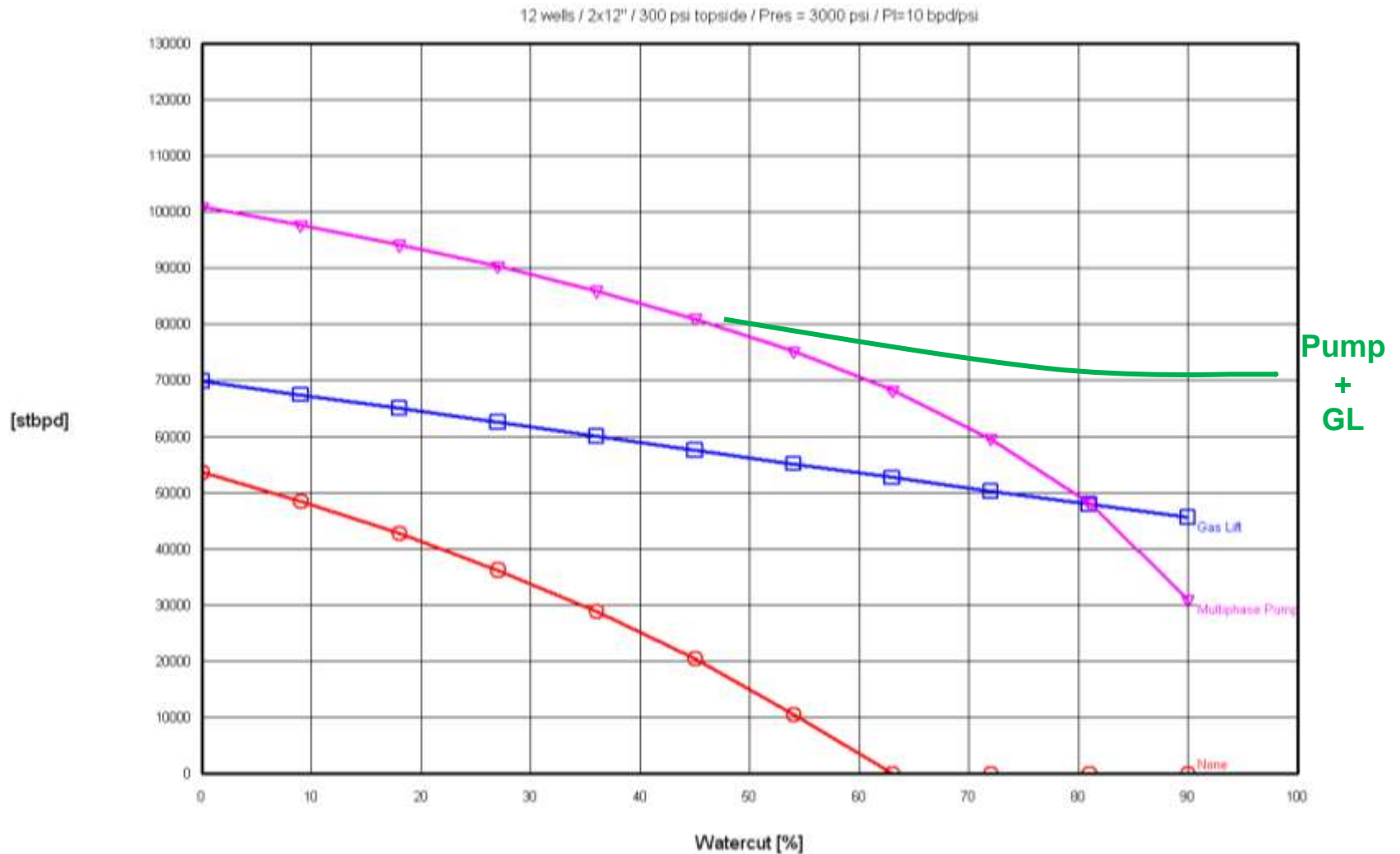


Gas volume fraction through system for gas lifted well





Lift Alternatives (typical North Sea)





Life of Field Management

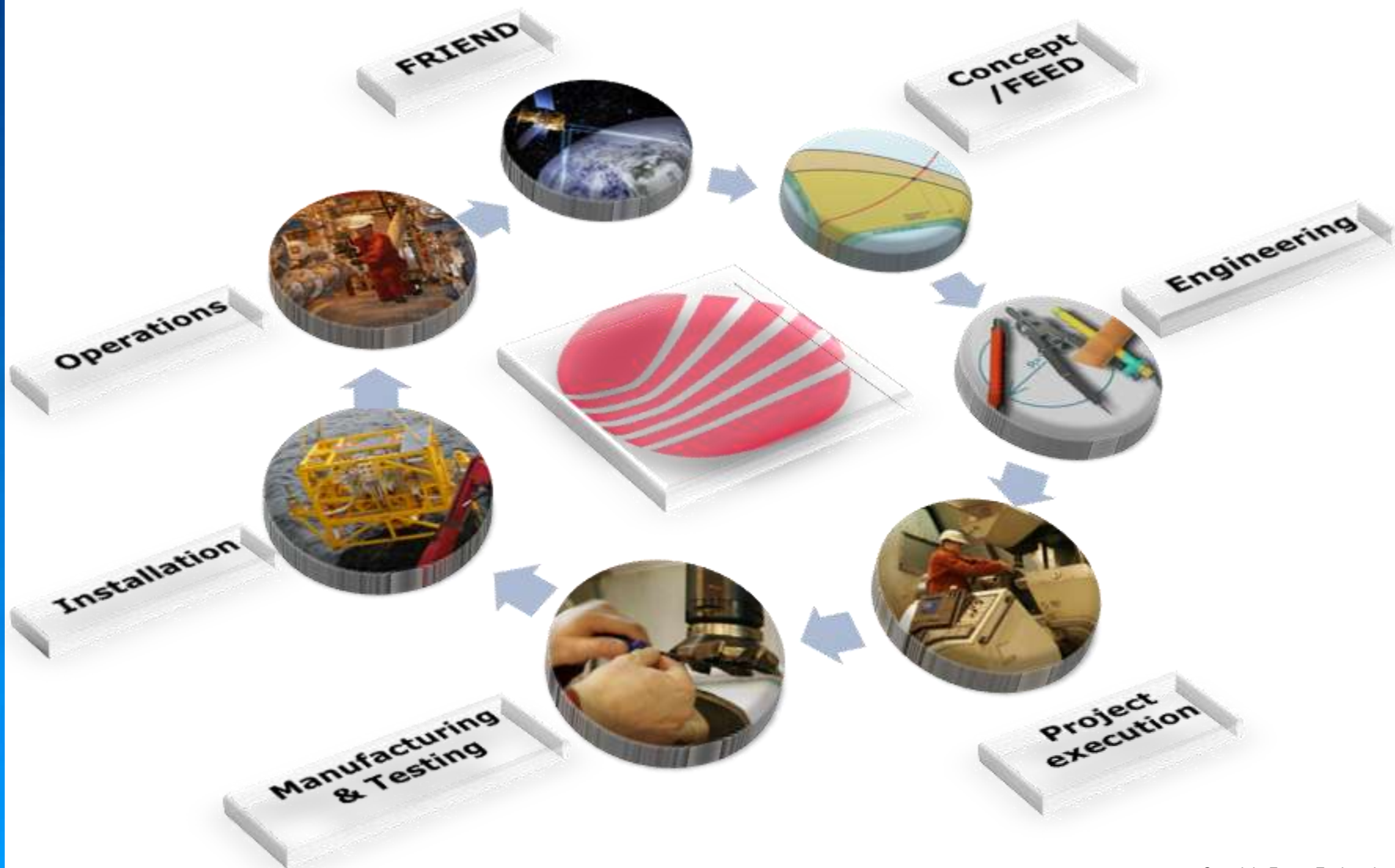
FRamo Interactive ENabling Diagnostics



- Increased equipment uptime
- Cost effective remote monitoring
- 24/7 specialized support



From Concept / FEED to Production Optimisation





Conclusions -

- There are many technologies; rising to the challenges (proven and being used)
- Complex process fluids drive technologies
- Complex / sophisticated infrastructure drive technologies
- Environments create new demands and requirements
- Life of Field solutions
- Improving business environment (value / cost / flexibility)

Operational Experience



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Framo Subsea Booster Pumps

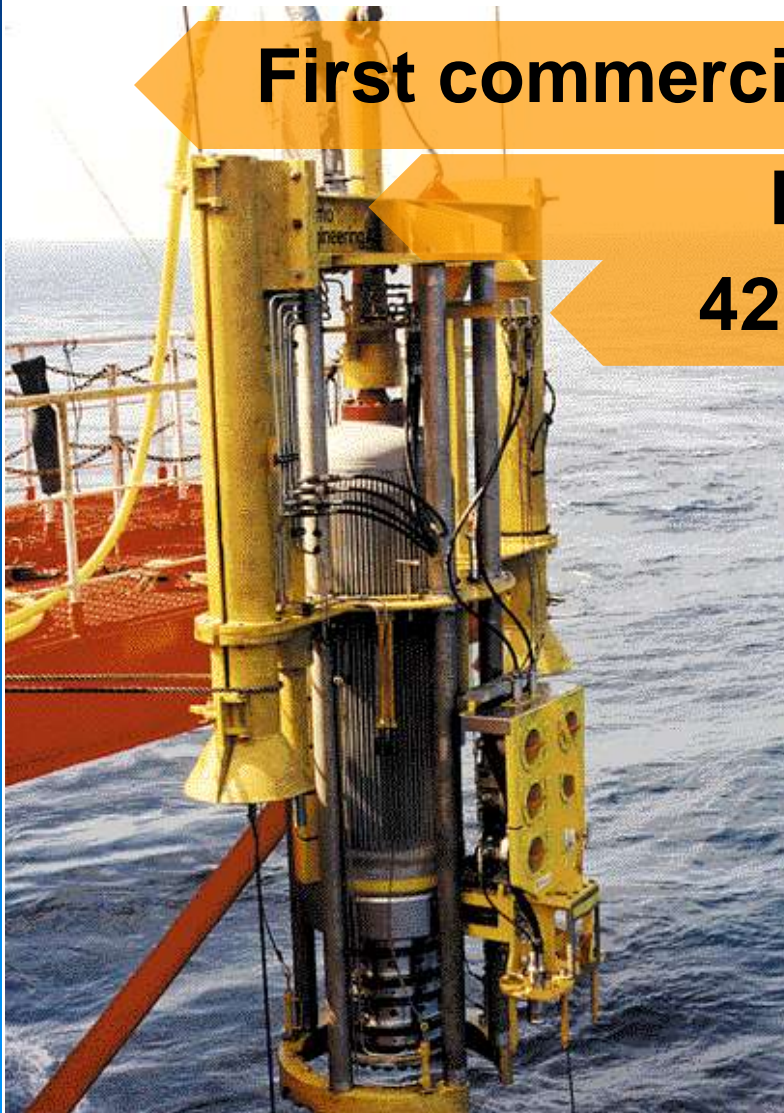
Statoil's Lufeng Field – South China Sea

1997

First commercial subsea electrical pumps

Production Enabler

42 mill barrels of oil pumped



91700 operation hrs of Pump BP009 prior to shut down on 2009, total 430000 hrs accumulated



Framo Subsea Booster Pumps CNR's Columba E Field – UK

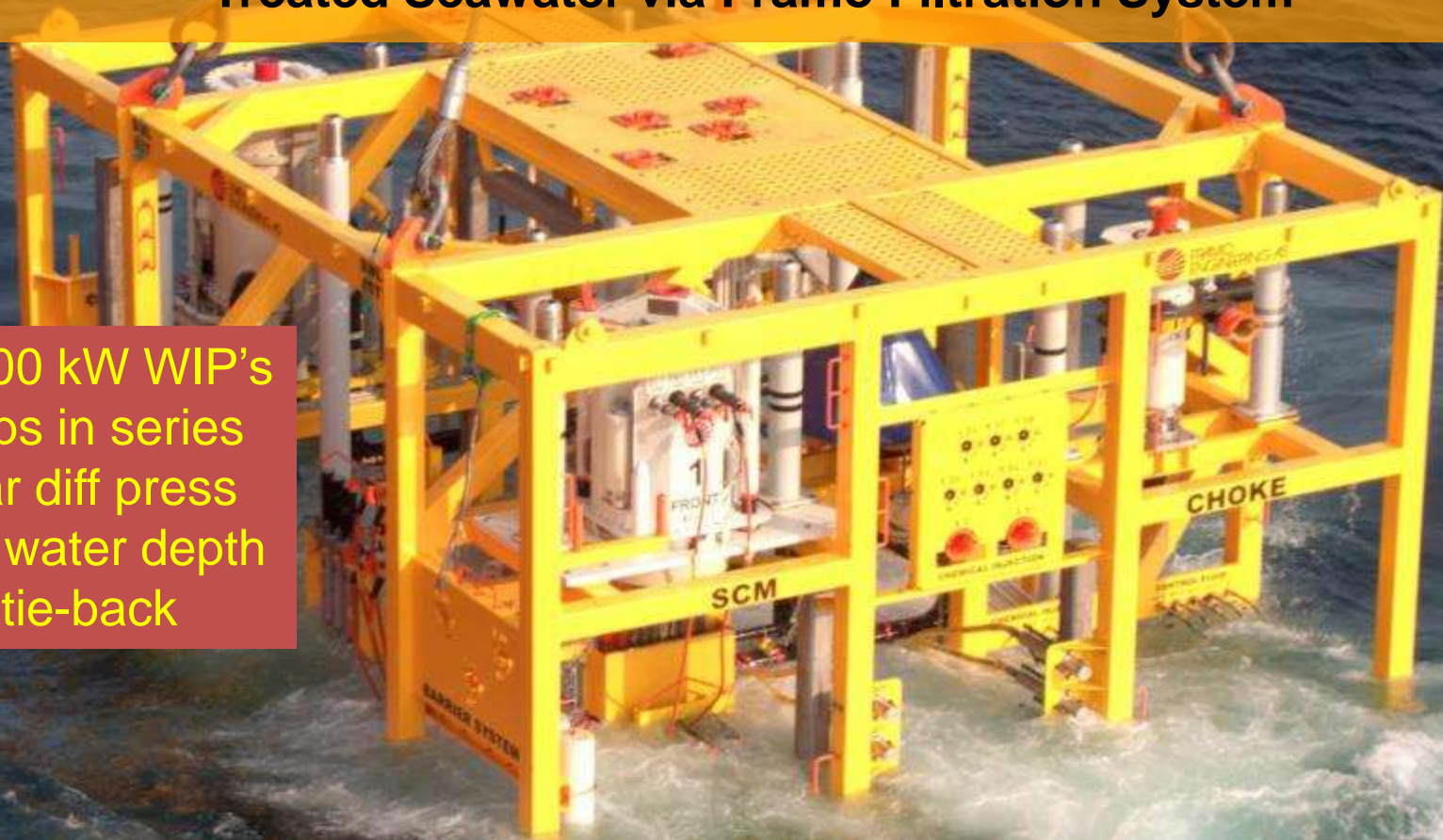
2006

SPE 109090 Paper; Offshore Europe 2007 – Neil Rogerson

First ever subsea seawater injection pump

• Treated Seawater via Framo Filtration System

- 2 x 2400 kW WIP's
- 2 pumps in series
- 430 bar diff press
- 140 m water depth
- 10 km tie-back



Combined Framo Control System for Pump Module, Manifold & Trees



Framo Subsea Booster Pumps Premier Oil (Oilexco) Brenda Field – North Sea

2006

Multiphase Meter



Improved Reservoir
Management

Multiphase Pump



Increased Production

Multiport Selector
Manifold



Increased Flexibility

Subsea Control Modules



Increased Control
Capacity

Framo Production & Boosting System

OTC – 17899 Paper; OTC 2006 - Mike Coulthard

- 1100 kW MPP
- 150 m water depth
- 10 / 20 km tie-back

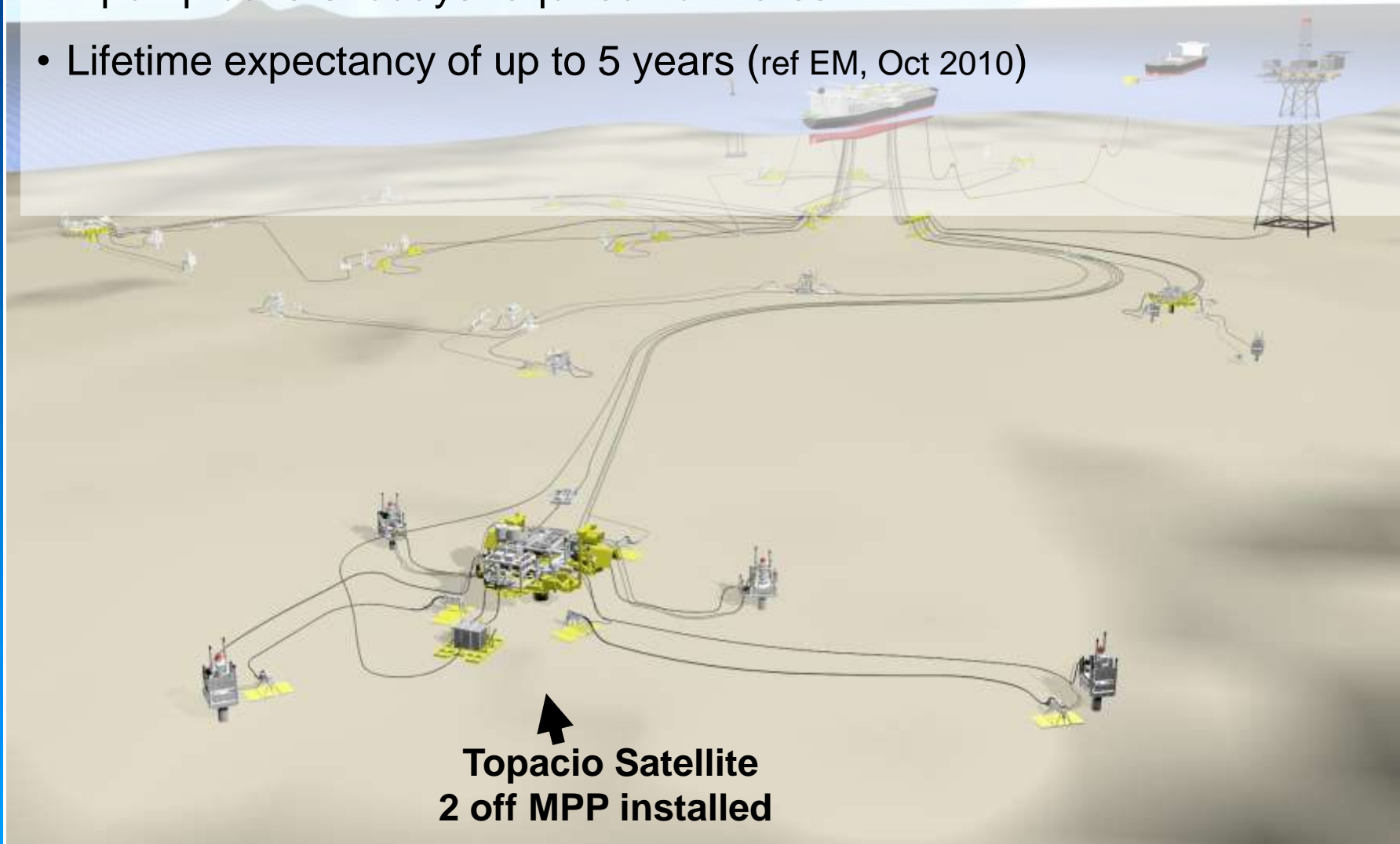


Framo Subsea Booster Pumps

ExxonMobil Topacio – Equatorial Guinea

2000

- Main Pump has been in operation more than 50000 hours Since 2000
- 1 pump covers today's required flow rates
- Lifetime expectancy of up to 5 years (ref EM, Oct 2010)



↑
**Topacio Satellite
2 off MPP installed**



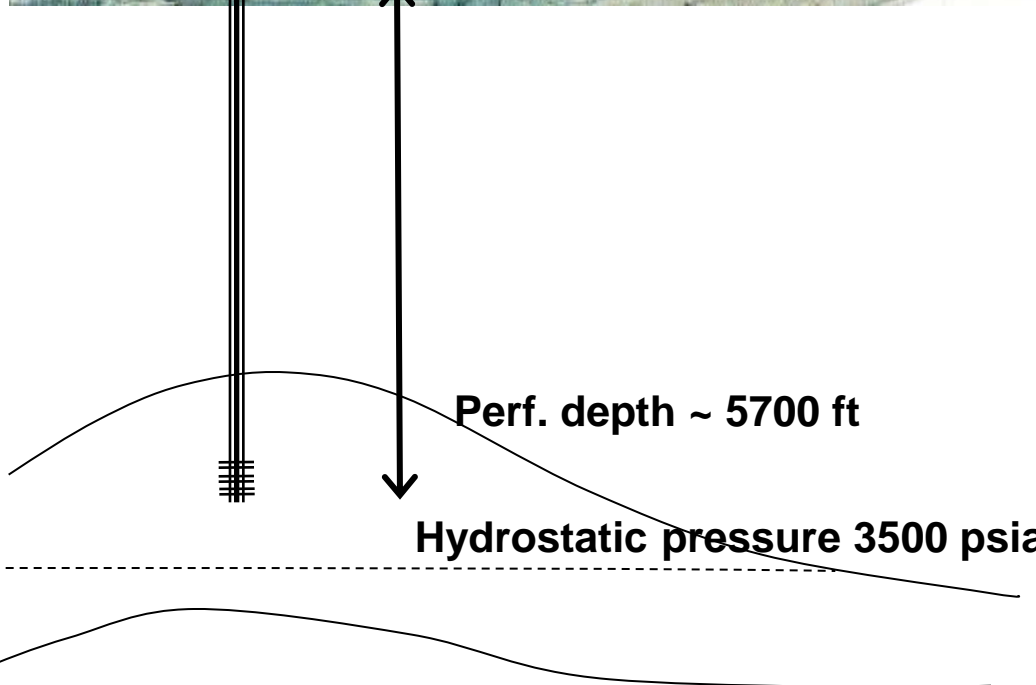
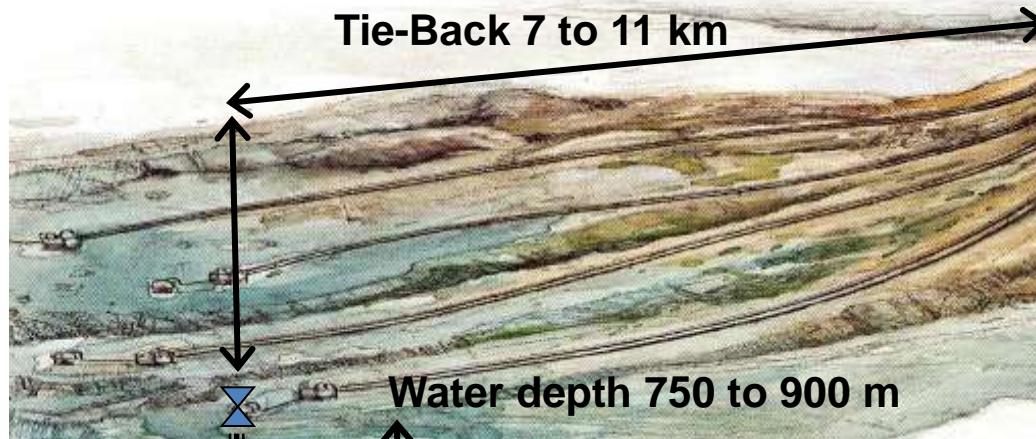
Framo Subsea Booster Pumps

Amerada Hess' Ceiba FFD – Equatorial Guinea

2003

Characteristics:

- Deep Water
- Medium tie-back
- Shallow reservoir
- No gas cap
- Medium GOR
- + 45000 hrs ops





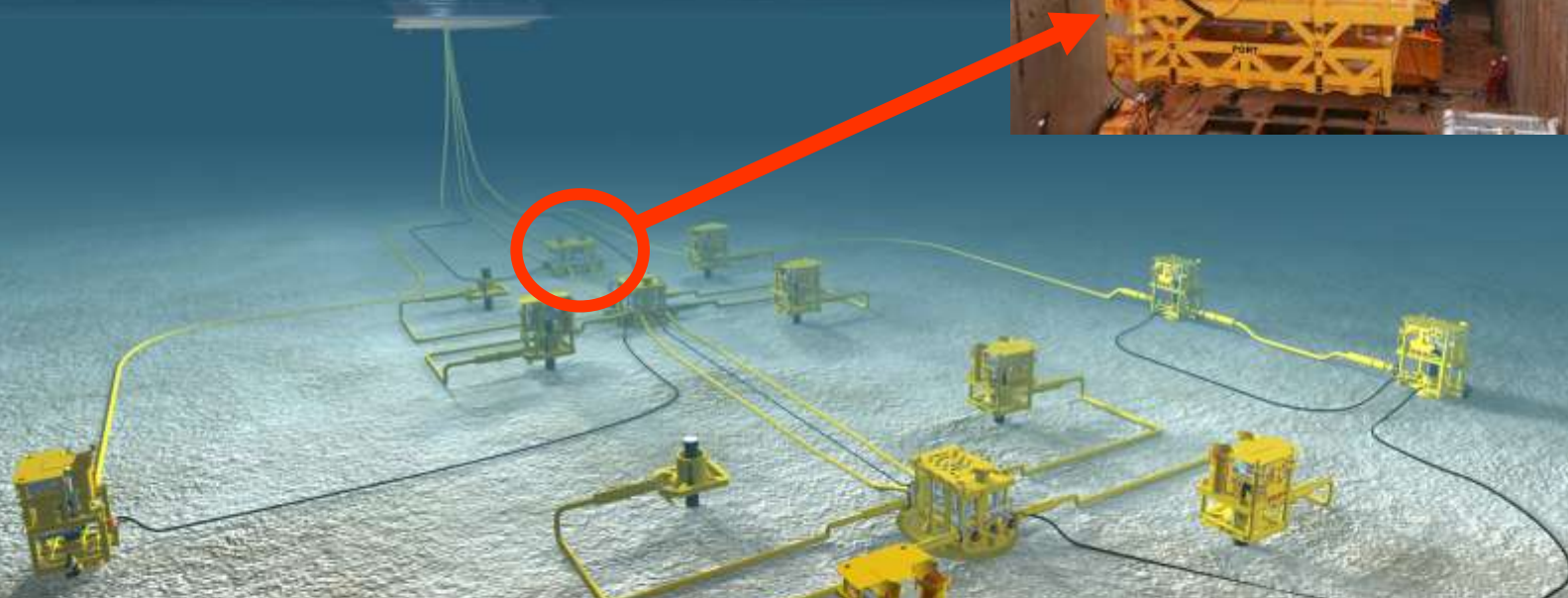
Framo Subsea Booster Pumps

Woodside Vincent development - Australia

2008



- Pumps installed & run May 2008
- Significant production increase reported
- FRIEND System connected



**Example of Pump system supplied as EPC
Independent of production system contract**



Famo Subsea Booster Pumps

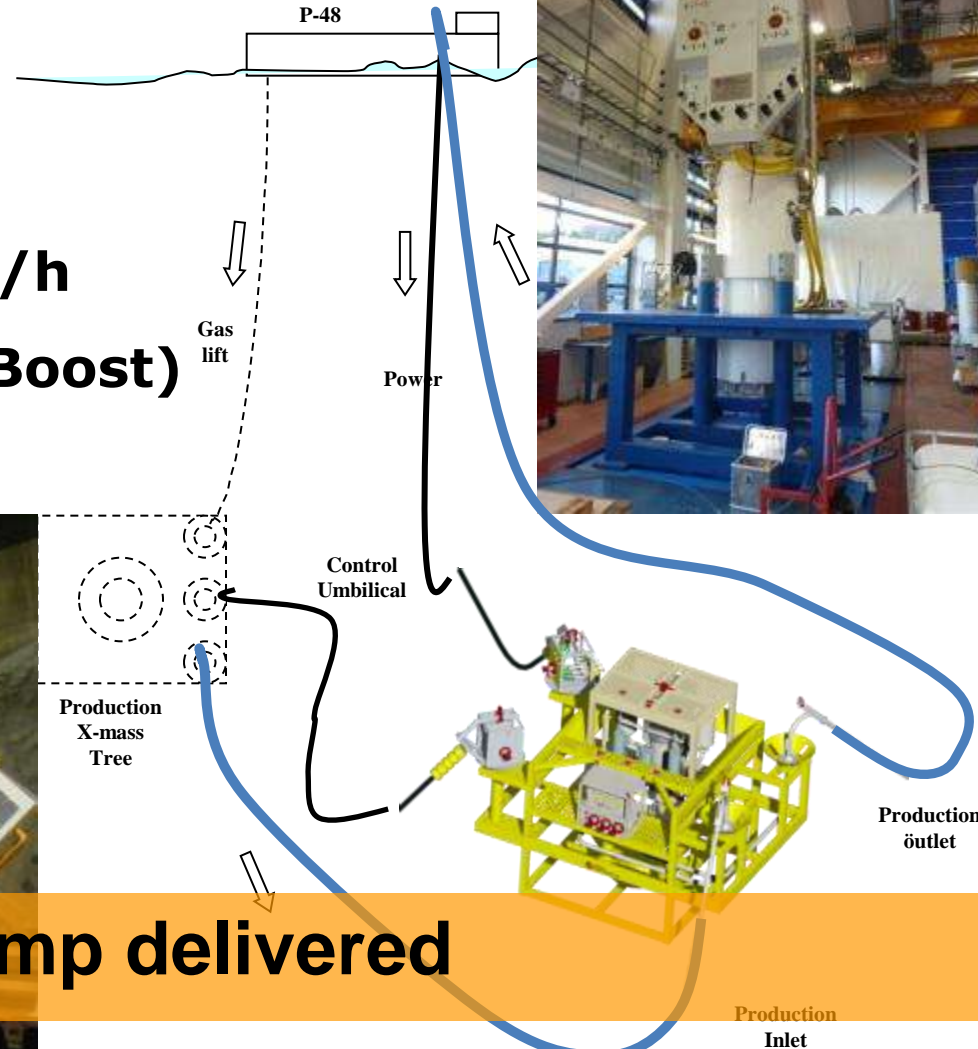
Murphy Oil Azurite Project – Congo

2009

- Pump station installed mid 2009
- 1400 m WD
- Start-up late 2010
- FRIEND connected



- FSS boosting one well
- Water Depth: 1040 m
- Tieback: 15.5 km
- Total flow: $\sim 150 \text{ Am}^3/\text{h}$
- DP: 60-80 bar (High Boost)



First High Boost Pump delivered

Production
Inlet



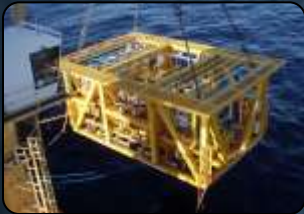
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THANK YOU

CONFIDENCE THROUGH EXPERIENCE



Framo Dual Pump Station



Framo MultiManifold



Framo Raw Seawater Injection System



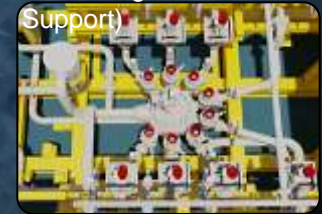
Framo Multiphase Pumps



Framo Wet Gas Compressor



FRIEND
Remote
monitoring and
Support)



Framo Multiport
Selector Manifold



Framo Subsea
Multiphase Flow Meter

